



J. ENNIS FABRICS LTD.

Wholesale Distributor of Textiles and Supplies

October 20, 2006

Fax To: Tulmar Safety Systems
Fax: 613-632-2030

Attention: Sandra Nadeau
Fax From: Deanna Penner

**EDMONTON
HEAD OFFICE**
12122-68 Street
Edmonton AB T5B 1R1
Canada
Phone: (780) 474-5721

Certificate of Conformance

Re: PO 11878 for Oxford 7 Black

The goods shipped on P/O 11878 are as per sampled goods. Specification as follows:
As per mill documentation: _____

Oxford is in compliance with the following standards:

Width: Product is 58 Inches Wide.

Roll Size: Average Roll Length is 75 Yards.

Weight: Product Weight is 6.79 Ounces per Sq.Yd. /Product Weight is 10.94 oz per Lin.Yd
Content: 100% Nylon

Coating: Product has a Polyurethane Coating {approximately 0.65 oz/ Sq.Yd. (18.5g/sq.yd.)}
Denier: Yarn is 420 Denier.

Thread Count: Construction is 62 x 38 Threads per Square Inch

Protective Finish: Product is Water Repellent.

Hydro Resist: AATCC 127 (Suter): Average 800 mm

Manufacture Date: 1) 50 yds each 9/11/06 Piece # 101629822, 101629830, 101629848,
101630226, 101630234, 101630275 & 101630283 &

2) 50 yds each 10/12/06 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

Lot Number: 1) 50 yds each, #217079 Piece # 101629822, 101629830, 101629848, 101630226,
101630234, 101630275 & 101630283

2) 50 yds each, #221709 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

Sincerely,
J. Ennis Fabrics Ltd.

D. Penner

Deanna Penner
Product Development

TORONTO
6800 Kenway Drive
Mississauga ON L5T 2N3
Canada

CALGARY
2nd Floor 337-17 Avenue SW
Calgary AB T2S 0A5
Canada

VANCOUVER
13911 Bridgeport Road
Richmond BC V6V 1J6
Canada

English: 1-800-66-ENNIS

Fax: (780) 479-6135
www.jennisfabrics.com

Français: 1-888-66-ENNIS

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RELEASE NOTE

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
www.tulmar.com
email: info@tulmar.com

COPY

Release Note No.

R92-30213

Ship Date

26-Sep-08

Bill No:

Dart Aerospace

270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace

1270 Aberdeen Street
Call: Chantal Lavoie
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

Order No.

21962

Order Date

16-Sep-08

Customer No.

CDART100

Sales Rep.

Barney Bangs

Customer PO Number

PO00007171

Ship Via

Pick-Up

Packing Slip No.

30213

Item No.

Qty

UOM

Qty Shipped/Returned

Qty Backordered

Description

Lot No: BATCH0000000003 Qty: 12

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.



Authorized Inspector

09/26/2008

Date

PACKING SLIP

TULMAR

COPY

Packing Slip No.

30213

Ship Date

26-Sep-08

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
email: info@tulmar.com

Bill No:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace

1270 Aberdeen Street
Call: Chantal Lavoie
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

Order No.	Order Date	Customer No.	Sales Rep.	Release Note No.
21962	16-Sep-08	CDART100	Barney Bangs	
Customer PO Number		Ship Via	PPD/COL	
PO00007171		Pick-Up		R92- 30213

Item No.

Qty

UOM

Qty Shipped/Returned

Qty Backordered

Description

Material Certification Required
(Customer Supplied Parts)

8421-109
Dart Blade Fold Kit - Pad #10/
Drawing No: (Ref B67-43001-35 Rev B1)
DWG Rev: A
Lot No: BATCH0000000004 Qty: 9

9

EA

9

8421-108
Dart Blade Fold Kit - Pad #9/
Drawing No: (Ref B67-43001-267 Rev B1)
DWG Rev: NR
Lot No: BATCH0000000003 Qty: 12

12

EA

12

8421-107
Dart Blade Fold Kit - Pad #8/
Drawing No: (Ref B67-43001-33 Rev B1)
DWG Rev: NR
Lot No: BATCH0000000004 Qty: 20

20

EA

20

8421-104
Dart Blade Fold Kit - Pad #5/
Drawing No: (Ref B67-43001-173 Rev B1)
DWG Rev: A
Lot No: BATCH0000000006 Qty: 20

20

EA

20

8421-103
Dart Blade Fold Kit - Pad #4/
Drawing No: (Ref B67-43001-181 Rev B1)
DWG Rev: A
Lot No: BATCH0000000004 Qty: 20

20

EA

20

S
08/09/30

Barney Bangs

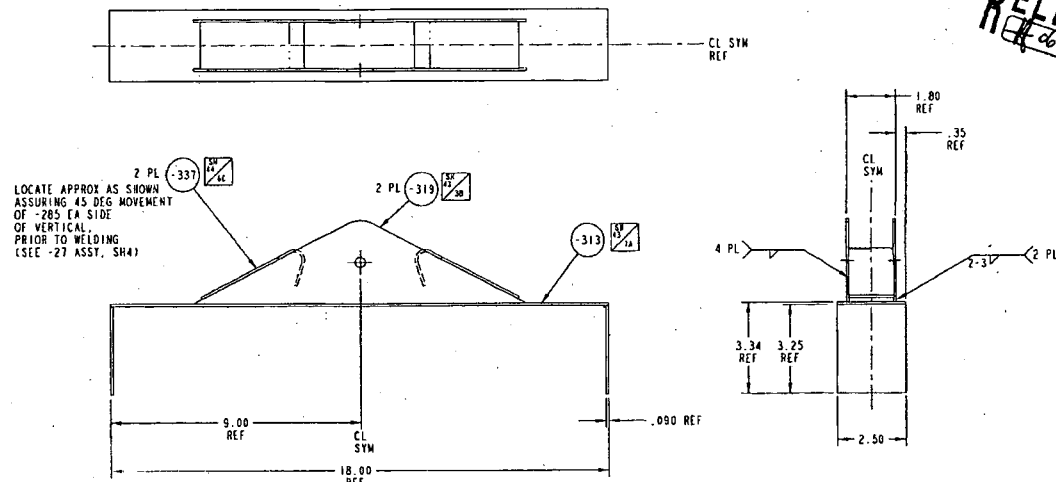
PB 674 3001-341

X	First Article		Prototype
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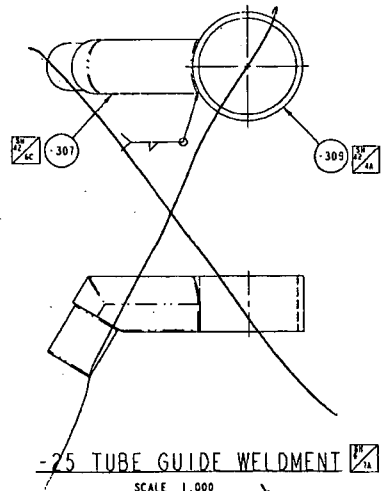
Measured by:	HB	Audited by:		Prototype Approval:	1
Date:	8-8-21	Date:	08/08/22	Date:	1/7

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

RELEASED
16 JUL 20

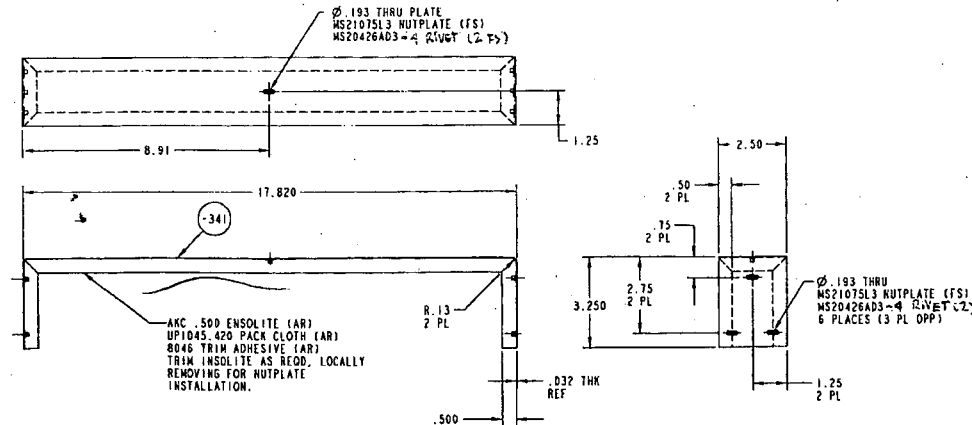


① -29 BLADE POSITIONER WELDMENT
SCALE 0.500



-25 TUBE GUIDE WELDMENT
SCALE 1.000

SUPERCEDED BY
D3440-1 & D3440-3



① -35 LOWER PAD ASSY
SCALE 0.500
MATERIAL FOR -341: .032 THK 2024-T3, 00-A-250/4

PREMIER AVIATION, INC.
2000 Aviation Parkway, Grand Prairie, Texas 75052
11/11 (REV) PART NO. 000 NO. 11/11
DISUV8 B67-43001 11/11
SCALE: 001 SHEET 40 OF 43

ORIGINAL

NO. 41378
WORK ORDER
WITHOUT NOTICE
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
ENGINEERING
RETURN TO
SHOP COPY

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 18/08/2008 3:45:48 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOWER PAD ASSY

Job Number: 41378

Part Number: PB674300135

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Assemble as per dwg B67-43001

08/09/15 (9)

14.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/09/15 (9)

15.0

PG

PURCHASING



Comment: PURCHASING

SEND TO TALMAR FOR FOAM AND FABRIC

710:7171

08/09/16 (9)

16.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

08/09/17 (9)

17.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

08/09/20 (9)

18.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *ST 510*

08/09/30 (9)

19.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/10/02

Job Completion



MF 08-09-30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 18/08/2008 3:45:48 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOWER PAD ASSY

Job Number: 41378

Part Number: PB674300135

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

BRAKE NC

NC BRAKE



Comment: NC BRAKE

Bend as per Dwg B67-43001

SB 08/09/09 (9)

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/09/09 (49)

8.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

M. 08/09/10 (4X)

9.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

8:50
320°F
9:20

M. 08/09/13 (4X)

10.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08/09/15 (9)

11.0

MS20426AD34

RIVET



Comment: Qty.: 14.0000 Each(s)/Unit Total: 112.0000 Each(s)

RIVET

batch:

M105978

R

12.0

MS21075L3

Nutplate



Comment: Qty.: 7.0000 Each(s)/Unit Total: 56.0000 Each(s)

Nutplate

batch:

M109068

08/09/15 (9)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 18/08/2008 3:45:48 PM
 User: Julie Lecocq

Process Sheet

TALMAR

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : LOWER PAD ASSY
 Job Number : 41378
 Estimate Number : 13417
 P.O. Number :
 This Issue : 18/08/2008 S.O. No. :
 Prsht Rev. : NC Part Number : PB674300135
 First Issue : / / Type : SMALL / MED FAB Drawing Number : B6743001 P.40
 Previous Run : 40068 Drawing Revision : B1
 Written By :
 Checked & Approved By : NO 08-8-18
 Comment : Est Rev:A 08-06-20 new issue DD verified by:ec
 Material :
 Due Date : 18/09/2008 Qty: 8 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M2024T3S032 2024-T3 .032 sheet



Comment: Qty.: 0.4402 sf(s)/Unit Total : 3.5213 sf(s)
 2024-T3 .032 sheet
 batch: 108595 B 8-8-21

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET
 1-Cut as per Dwg B67-43001-341
 Dwg Rev: B1 B 8-8-21
 Prog Rev: B1
 ***grain direction along 24.15" ***
 2-Deburr if necessary B 8-8-21

⑨

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

S 08/09/02 (9)

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
 1- counter sink rivet holes as per dwg

C 08/09/08 (9)